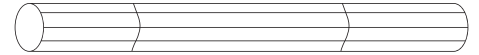




ORI MARTIN OSPITALETTO PLANT

HOT ROLLED ROUND BARS



Rev.0 - 01.01.2021

Technical sheet

Diameter	Ø 34 ÷ 130 mm	
Tolerance	Standard EN 10060	
By request	EN 10060 'P'	
Standard length	6.000 ÷ 12.000 mm	
Length tolerance	Standard	- 0 / + 200 mm
	By request	± 20 mm
Packing	2 steel strappings minimum	
Labelling	1 plastic label each bundle	
Weight	2.000 ÷ 4.000 kg	

General conditions

The rolled bars can be delivered with the following additional operations / controls:

- Heat treatment by annealing (spheroidized annealing, soft annealing, etc.)
- Heat treatment by quenching and tempering, normalising or stress relieving by induction up to $\text{Ø} \leq 65$ mm
- Reeling (straightening) bars
- Cut bar ends
- Surface defect control at room T° by Eddy Current
- Ultrasonic control up to $\text{Ø} \leq 75$ mm
- Anti-mixing control
- Dimension control (Laser gauge)

